



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-9
Job Sheet 168740



Part No: D4038-9

Job Qty: 2 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 11 Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea		12/7/17	0.00	0.00	Start Up Machining		
100	Bandsaw	2 pcs		12/7/17	0.00	0.05	Bandsaw1		
105	CNC Vertical Machining	2 pcs		12/7/17	0.00	0.83	HAAS 1		
110	QC	2 pcs		12/7/17	0.00	0.00	QC2		
120	QC	2 pcs		12/7/17	0.00	0.00	QC8		
130	HandFinish	2 pcs		12/8/17	0.00	0.28	HandFinish1		
150	QC	2 pcs		12/8/17	0.00	0.00	QC7		
160	Packaging	2 pcs		12/8/17	0.00	0.00	Packaging3	5to 70	
170	QC21-SA	2 Ea		12/8/17	0.00	0.00	QC21		

Part Op 100 - CUT BLANK 1.750" LONG

Descriptions: 105 - Mill as per Dwg and Folio FA885 DWG REV: _____ FOLIO REV: _____ DEBURR

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

150 - QC7-Inspect Chemical Conversion Coat

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B1.500X02.000	0	13	0	0

Part Specifications

Specifications could not be found.

5015766

Plex 11/21/17 4:49 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
NCR No. _____		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Composite ☐	Supplier ☐				

Date : _____ Step #: _____

Description Work Order Deviation

Root Cause		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : _____

Mfg Date: 11/30/17
Job No: 168740

Start up Operation

PART NO:
Revision:
Operation:
Change No:

D4038-9



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MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

- ☐ Positioned Wrong
- ☐ Outside Dimensions
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Drawing
- ☐ Finish
- ☐ Misread
- ☐ Turning Sequence

